



## COAXIAL CABLE

### THEORY AND APPLICATION

Transmission of electrical signals over wire lines requires the use of two conductors to complete the circuit. One we call the "go" wire; the other is the "return" wire.

For the purpose of explaining coaxial cable, let's examine a telephone installation using conventional wire. The wires are paired on telephone poles; one pair is used for each telephone circuit. On some circuits, only the "go" wire is mounted on the pole and the earth itself is used as the "return". Sometimes the pairs of wires for telephone circuits are bundled together in groups of up to 1,800 pairs (3,600 separate wires) and are then jacketed to form a "multi-pair cable".

In all of these arrangements the wires carrying the very delicate electrical currents conveying the telephone conversation are exposed to external interference. Lightning, although it may not strike the wires directly, will cause static. Wet weather can cause leakage across insulators, giving a "frying" noise in your telephone receiver, and faults on power transmission lines can cause pops and loud hums that interfere with the conversation. The proximity of other wire pairs carrying conversations to your pair, particularly in multi-pair cables, may cause you to faintly hear another conversation in the background. This is called "cross talk".

There are two other problems related to the use of the conventional pair of wires for communication. One is that this type of circuit has a high "attenuation", that is, the signals get weaker as they travel along the wires and on a long-distance line, amplifiers are necessary to boost the conversation every few miles so that the conversation will not get lost below the line noise.

The other problem, and economically the most important, is that of "bandwidth". A telephone conversation can just satisfactorily be carried on if the circuit transmits audible tones in the range from about 300 hertz (Hz) to about 2,500 Hz, a total "band" of 2,200 Hz. It is possible to carry more than one conversation simultaneously on a pair of wires by "frequency

multiplexing" the conversations.

One conversation will occupy frequencies of 300 to 2,500 Hz, the next from 3,000 to 5,200, the next from 5,700 to 7,900, and so on. Each conversation requires 2,200 Hz and there is a "guard band" of at least 500 Hz between each conversation to prevent their mixing. Each of these signals is reconverted at the receiving end of the line to the 300 to 2,500 Hz range before they appear at a telephone receiver. We can not keep adding to the number of conversations that a pair of wires can carry simultaneously because of the relatively low upper limit of frequency that this system of conventional wires can transmit. Coaxial cable was developed to alleviate the foregoing problems.

In coaxial cable, the "go" wire is the center conductor, some form of copper wire, solid or stranded, of comparatively small diameter, around which is a very heavy insulation - the dielectric. But the "return" wire is no longer another identical wire. Instead it is in the form of a copper tube completely surrounding the "go" wire and dielectric, and concentric with it; hence, the term "coaxial". Thus, no external interference can affect your conversation (in the case of telephone usage) because it is carried by currents completely shielded from external effects by the tubular "return" conductor. Effects of weather are also excluded.

Coaxial cable has an extremely broad bandwidth; it will transmit signals from zero frequency (direct current) up to many millions of hertz. Literally, hundreds of conversations (or messages) can be frequency multiplexed and transmitted simultaneously over a single coaxial cable, or a television program occupying about 3,500,000 Hz can be transmitted simultaneously with hundreds of phone conversations.

Coaxial cable, since it has a low attenuation, does not need as many amplifiers as when using conventional wire. Those that are required are relatively inexpensive as they simultaneously boost all the hundreds of signals on the cable.

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# Standard Wire & Cable Co.

Besides its importance in the telephone industry, all the major manufacturers of radio, television, radar, navigation aids, fire control, aircraft, shipbuilding, underwater sound, and many other types of transmitting equipment use coaxial cable. The cable TV and closed circuit TV systems use miles of this type cable. Sophisticated cable TV systems, for example, use a large diameter single or double shielded cable as a main transmission line, with tap-offs of smaller sizes for a secondary lead-in; a third size, even smaller, carries the televised signal directly into the receiver.

The uses of coaxial cable extend to any application in which signal loss and attenuation must be kept to a minimum, or in which the elimination of outside interference is important. Another application is its utilization in various systems of instrumentation. Combining many coaxial cables under one jacket to form an integral unit is used in the computerized instrumentation field.

PTFE (polytetrafluoroethylene) insulated high temperature coaxial cable is used by aircraft and missile manufacturers, in high temperature applications, and in products where protection is desired against strong alkalis and acids or other highly corrosive fluids.

How are coaxial cables identified? Only cables made strictly to U.S. Government specifications can be marked with the RG legend. The meanings of the abbreviations of this legend are as follows:

- R - RADIO FREQUENCY**
- G - GOVERNMENT**
- 8 - Is the number assigned to the Government approval**
- /U - A universal specification**

If the letters A, B, or C appear before the /, it means a specification modification or revision. For example - RG 8/U is superseded by RG 8A/U but both types are still being used.

Types not marked RG are primarily intended for use where the application is not met by some government type. There are many other types of cables designed for specific applications. These are identified in various ways by each individual manufacturer.

## DEFINITIONS

1. **ATTENUATION** - Attenuation is loss of power or signal expressed in decibels; it is commonly written and spoken of as dB/100 ft. *at a specific frequency*. An example is RG 8A/U which has a loss of 5.5 dB/100 ft. at 400 MHz.

2. **FREQUENCY** - Frequency is the term designating the number of reverses or cycles in the flow of alternating current (AC) in one second. For example, the frequency of AC commonly used in the U.S. is 60 hertz and is usually shown as 60 Hz. Broadcast stations operate at frequencies of thousands of cycles per second and their frequencies are called kilohertz (kHz). Your AM radio dial represents frequencies in kilohertz (kHz). High frequencies are in millions of cycles per second and are called megahertz (MHz). TV is broadcast in the MHz range.

3. **IMPEDANCE** - Impedance is a term expressing the ratio of voltage to current in a cable of infinite length. In the case of coaxial cables, impedance is expressed in terms of "ohms impedance". The coaxial cables generally fall into three main classes; 50 ohms, 75 ohms, and 95 ohms.

An example of each class is:

- RG 8A/U 50 ohms impedance
- RG 11A/U 75 ohms impedance
- RG 22B/U 95 ohms impedance

4. **CAPACITANCE (CAPACITY)** - Capacitance or capacity is the property of a system of conductors and dielectrics which permits the storage of electricity when a potential or voltage difference exists between the two conductors. A capacity value is expressed in farads. When we deal with coaxial cable, the capacity ranges we have are very small and are expressed in picofarads (pF). Capacity is the major factor governing impedance. Examples of cables with typical impedances have capacity as follows:

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RG or M17/	Cable Impedance (ohms)	Dielectric Type	Capacitance (pF / ft)
RG 8A/U	50	PE	29.5
RG 231A/U	50	Foam PE	25.0
RG 188A/U	50	Solid TFE	29.0
M17/6	75	PE	20.6
RG 306A/U	75	Foam PE	16.5
RG 140	75	Solid TFE	21.0
M17/90	93	Air space PE	13.5
M17/56	95	PE	17.0
M17/95	95	Solid PTFE	15.4
RG 24A/U	125	PE	12.0
RG 114A/U	185	Air space PE	6.5

5. VELOCITY OF PROPAGATION - Velocity of propagation, commonly called velocity, is the ratio of the speed of the flow of an electric current in an insulated cable to the speed of light. All insulated cables have this ratio and it is expressed in a percentage. In the case of coaxial cables with polyethylene dielectric, this ratio is in the range of 65% - 66%.

In selecting coaxial cable, we must carefully consider not only design criteria, but use and application. Selection of materials in relation to overall design considerations is tabulated in Tables 1 through 4, below:

	INNER CONDUCTORS					
	SOFT BARE COPPER	TINNED SOFT COPPER	SILVER- PLATED COPPER	NICKEL- PLATED COPPER	TINNED-CADIMUM BRONZE	COPPER-WELD®
Maximum operating temperature °C	200	150	200	250	150	200
Resistivity at 20°C, ohms - circular mil / ft.	10.371	11.133	10.371	12.5	11.92	25.928
Average tensile strength psi (1,000)	37	37	37.5	37.5	45	130
Flexibility	excellent	excellent	excellent	excellent	good	good
Remarks	most popular - for extra flexibility use stranded	for added resistance to oxidation and easy solderability, best for low frequency application	elevated temperature use in aircraft, missile, and electronics, easy solderability	extra high temperature use	high tensile strength with flexibility	extra high tensile strength

**TABLE 1 - Inner Conductors**

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	OUTER CONDUCTORS				
	SOFT BARE COPPER	TINNED SOFT COPPER	SILVER- PLATED COPPER	ALUMINUM TUBE	COPPER TUBE
Maximum operating temperature °C	200	150	200	-	-
Flexibility	excellent	excellent	excellent	poor	poor
Remarks	most popular in braid, minimum .004" to .010", add second shield to improve flexibility	most popular in braid, minimum .004" to .010", add second shield to improve flexibility, better for low frequency	most popular in braid, minimum .004" to .010", add second shield to improve flexibility, for high temperature	for high tensile and crushing loads and lower attenuation	for high tensile strength and crushing loads

**TABLE 2 - Outer Conductors**

	PRIMARY DIELECTRICS				
	POLYETHYLENE (PE)	FOAMED POLYETHYLENE (PE)	Fluorinated Ethylene Propylene (FEP)	Poly Tetrafluoroethylene (PTFE)	BUTYL RUBBER
Operating temperature range °C	-65 to 80	-65 to 80	-65 to 200	-65 to 260	-40 to 80
Average tensile strength psi (1,000)	1.9	2.2	3.6	2.7	1.1
Flexibility	good	good	excellent	good	excellent
Cut-thru resistance	good	poor	good	fair	excellent
Water resistance	excellent	poor	excellent	excellent	good
Resistance to organic solvents	poor	poor	excellent	excellent	good
Resistance to acids and alkalies	excellent	excellent	excellent	excellent	good
Remarks	for use under 80°C maximum	for use under 80°C maximum	for high temperature use to 200°C	for high temperature use to 260°C	for pulse cables and extreme flexibility

**TABLE 3 - Primary Dielectrics**

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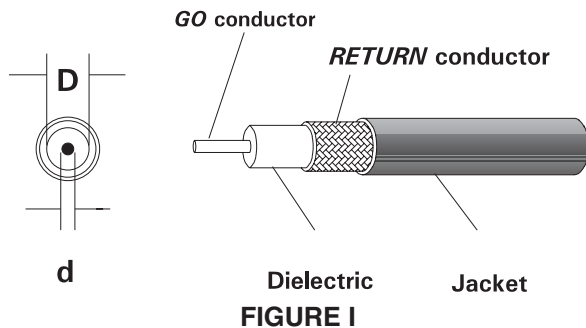
## PROTECTIVE COVERINGS:

Unprotected copper or aluminum tubes are utilized for the jacket both indoors and outdoors in dry locations or in aerial installations. Where there may be corrosive influences such as moist locations, electrolytic action, etc., a covering of "carbon black loaded" polyethylene or other protective covering is used.

	JACKETS					
	POLYETHYLENE	Tetrafluoroethylene (TFE)	Fluorinated Ethylene Propylene (FEP)	PVC	NEOPRENE®	GLASS BRAID
Maximum operating temperature °C	80	260	200	105	90	260
Average tensile strength psi (1,000)	1.9	3.5	2.7	2.5	3.2	-
Flexibility	good	good	good	good	excellent	excellent
Resistance to organic solvents	poor	excellent	excellent	poor	good	excellent
Resistance to acids and alkalis	excellent	excellent	excellent	fair	good	excellent
Abrasion resistance	good	excellent	excellent	good	excellent	poor
Flame resistance	slow burn	nonflammable	nonflammable	self-extinguishing	self-extinguishing	nonflammable
Remarks	for added resistance to weathering	to mate with high temperature dielectric	to mate with high temperature dielectric	most widely used	to mate with Butyl dielectric	to mate with high temperature dielectric

**TABLE 4 - Jackets**

The design formula for characteristic impedance of a single coaxial line is:



$$Z_0 = (138 / \sqrt{E}) \times \log_{10} (D / d)$$

where:

$Z_0$  = Characteristic impedance

$E$  = Dielectric constant (air is 1.0), see Table 5.

$D$  = Inside diameter of the "return" (outer) conductor (conductive metal tube or one or more braids), see Figure 1.

$d$  = Outside diameter of the "go" (inner) conductor, see Figure 1.

Dielectric Material	Dielectric Constant (E)	Power Factor (p)
Air	1.00	
Polyethylene - cellular foam (PE)	1.40 - 2.10	0.0003
Polyethylene - solid (PE)	2.3	0.0003
Poly Tetrafluoroethylene (PTFE)	2.1	0.0002
Cellular Poly Tetrafluoroethylene (PTFE)	1.4	0.0002
Fluorinated Ethylene Propylene (FEP)	2.1	0.0007
Cellular Fluorinated Ethylene Propylene (FEP)	1.5	0.0007
Butyl rubber	3.1	-
Silicone rubber	2.08 - 3.50	0.007 - 0.01

**TABLE 5 - Dielectric Properties**

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Another important key to the selection of coaxial cable is the required attenuation. The formula for theoretical calculation of attenuation (A) is the attenuation due to conductors plus attenuation due to the dielectric:

$$A = 4.35 (R_t / Z_0) + 2\sqrt{E} 78 \text{ pF}$$

$$= \text{dB per 100 ft.}$$

Where

$R_t$  = Total line resistance ohms per 1000 ft.

$R_t$  =  $0.1 (1/d + 1\sqrt{FD})$   
(for single copper line)

$p$  = Power factor of dielectric

$F$  = Frequency in megahertz (MHz)

As can readily be seen, attenuation would increase as the frequency increases. In a perfect cable, the pattern of increasing attenuation would be exact and regular. However, on the practical side, this is difficult to achieve and for that reason, tolerances are specified. The military RG specifications spell out in detail the tolerances permitted on various electrical characteristics. Perfect design is based first on the ability to obtain theoretically perfect cable. As with all manufacturing, this is not too practical. Therefore, the physical tolerances to which cable can be manufactured should be considered as much a part of design as the empirical formulas. These tolerances vary from cable to cable, dependent upon the physical size of the cable and the dielectric material used in its manufacture. Since the manufacture of coaxial cable is a "continuous" type manufacturing process, rather than a "batch" type, there are variations encountered. To ensure that there is no place in the cable which might cause a high attenuation, the cable can be "swept" at various frequencies, particularly those frequencies at or near the expected use of the cable.

If we examine the basic  $Z_0$  formula, it becomes quite evident that a difference in the D of only a few thousandths of an inch would significantly affect the impedance and in the 50 ohms group of miniature cables, tolerances become even more important. Even after perfect design, there still remains the practical installation and use to which the cable will

be subjected. The power rating, as well as other characteristics, will be affected by use factors such as flexing, bending (particularly into a radius smaller than 20 times its own diameter), and variations in atmospheric pressure (high altitude).

The overall size of cable as related to the dielectric used will be strongly influenced by the important requirement of operating voltage. Power rating, which is one of the important considerations in design, is significantly influenced by the value D/d. This is the governing ratio assuming matched lines and optimum 40° C ambient temperature.

Conductor temperatures of polyethylene dielectric coaxial cable are operated between 65° C and a maximum of 80° C. To give you an idea what happens to power in relation to ambient and conductor temperature, note Figure II. To calculate a more accurate power rating, we must obviously consider both ambient and conductor temperature. Figure III shows power ratings of some preferred cables at 40° C ambient and 80° C conductor temperature. If the cable is expected to be used above 40° C ambient, we should de rate accordingly. Taking RG 17 as an example, it has an approximate power rating of 930 watts at 500 MHz. If ambient is expected to be 50° C, we must de rate to 75%, giving us a power rating of 700 watts.

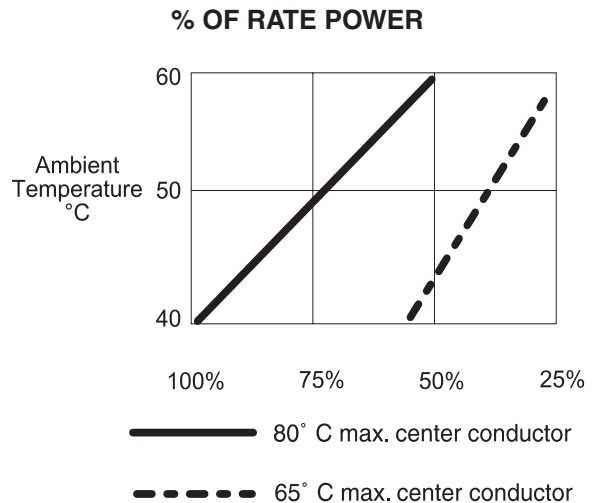


FIGURE II

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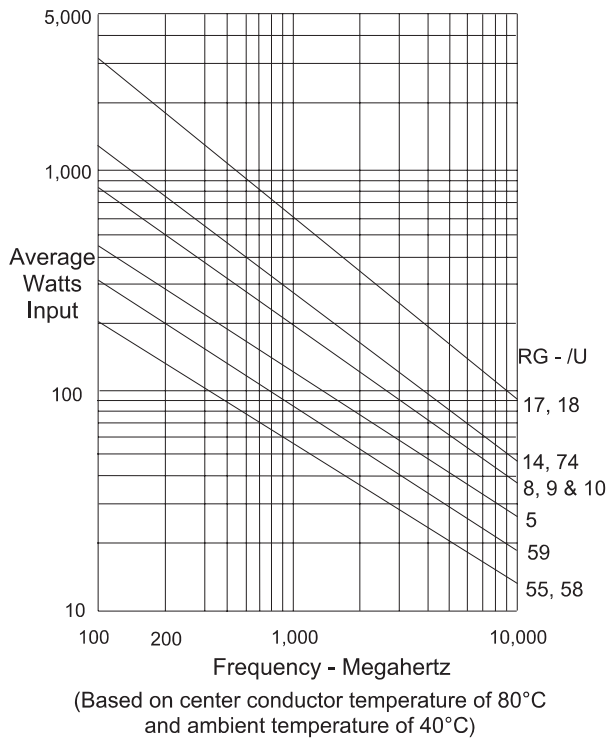


FIGURE III

Another very important consideration related not only to power but to attenuation is VSWR. VSWR is Voltage Standing Wave Ratio. This is the ratio of the voltage maximum to voltage minimum existing on a coaxial cable. It occurs when there is discontinuity or mismatch to the cable (e.g., do not use 50 ohms load for 75 ohms system). This variation from the theoretically ideal causes a reflection of the incident wave. The reflected wave and incident wave produce a standing wave. For maximum energy transfer, the importance of this relationship becomes most apparent. In many systems, a VSWR of 1.3 maximum can be tolerated but the lower the VSWR, the better becomes the finished system. Figure IV shows what happens when VSWR goes above 1.0. When VSWR increases, attenuation increases. The difficulty in obtaining a low VSWR is readily seen when one realizes the actual VSWR of any component is apt to be better than the overall VSWR measured. If we could get ideally perfectly matched connectors and also make an ideally perfect termination, we could approach the ideal VSWR (assuming ideal cabling).

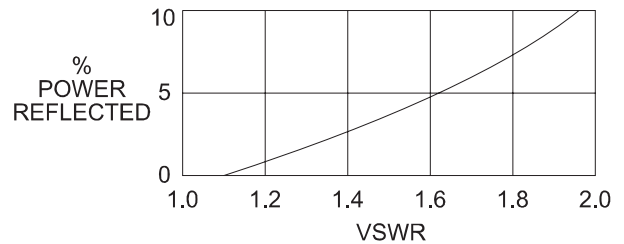


FIGURE IV

In addition to the RG types of coaxial cables, a complete list of which is shown on the pages which follow in this Technical Handbook and Catalog, there have been introduced many other types of RF transmission lines. One of the most popular commercial types is a group using foamed or cellular type dielectric. These type cables generally follow the characteristics of RG cables in the numbers 8, 11, 58, and 59. By using a unique method of manufacturing, air is introduced into the dielectric creating a dielectric very much like a sponge. This has a decided advantage over the solid dielectric in that a much better attenuation is achieved. However, the process of manufacturing is difficult to control and also there may be changes as the cable ages or is flexed, causing an increase in attenuation.

Another commercial group is the "air spaced" type. Various manufacturers market these transmission lines under various trade names. Essentially, they consist of the necessary "go" conductor around which is wound a helical vehicle to hold the "go" conductor in place. Generally the outer or "return" conductor is a solid sheath of copper or aluminum sometimes covered with polyethylene for mechanical protection and also for direct burial protection. The finished product shows a reliable, uniform, low loss cable. The popularity of these cables is gradually increasing due to their reliability and their rugged construction. They have advantages sought by the commercial users of transmission lines, the cable TV industry and also certain military system installations requiring exceptionally long life. Their advantages are: Little possibility of change in electrical characteristics due to aging; reduced maintenance costs; and uniformity resulting in good VSWR over the entire frequency range.

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## MANUFACTURING

The group of RG cables known as semi-solid dielectric cables, such as RG 62/U, RG 71/U, and RG 63/U, have one thing in common. They have a center conductor around which a polyethylene thread is helically wound and then over the thread, a polyethylene dielectric is extruded. In this respect all of the various groups are the same in basic design and construction up to the braid stage. We will discuss the above group since they are the more difficult to manufacture.

The "go" conductor used in the RG 62/U and RG 71/U groups is a copper-clad steel core wire, "Copperweld®". Copperweld® is made by a carefully controlled process wherein a thick copper covering is inseparably welded to a high strength steel core. In the case of RG 62/U and RG 71/U, the "go" conductor is 22 gauge with a nominal diameter of 0.0253". Since high frequency currents travel mainly in the outer skin of an electrical conductor, the Copperweld® is used in these cables to provide the unique combination of high strength along with electrical conductance.

The originality of such a design exhibits the complexity of choice involved in selecting conductors for coaxial cable. Table 1 lists some major characteristics of various conductors in popular use today. Use and application of the finished cable must not be slighted in the final design criteria.

The manufacturing process of RG 62/U or RG 71/U groups requires several operations. In the first operation, the polyethylene thread is spiraled around the conductor.

In the second operation, the dielectric is extruded over the conductor and spiraled thread. In this operation, there is a possibility of breakage of the conductor due to the fact that the spiraled thread is not always even in diameter and it may cause a jam in the extruder tip. This jam will cause a momentary stoppage and the resulting jerk may cause breakage. The extruded insulation is "spark tested" as part of the extrusion operation to make sure there are no voids or holes in the dielectric. (The inner conductor is at ground potential.) Any pinhole in the dielectric will result in a spark failure, which is recorded as to location and

reel number so that it may be cut out before passing through remaining operations.

The next operation is braiding. The extruded core is braided with one or two shields as required by the specification. During this operation, and all remaining operations, the cable is under constant tension. Following the braiding operation, the cable receives an extruded jacket. Again, the cable passes through a chain electrode at high potential to detect any jacket deficiencies. (The braid in this case is at ground potential.)

When the dielectric of polyethylene coaxial cable (whether it is solid or semi-solid) is extruded, strains develop in the material. In theory, these strains are reduced by the use of hot water in the cooling trough. As the dielectric is run through the cooling trough, it runs through very hot water to cool water in graduated steps; therefore, most of the strain should have been relieved. The remaining operations all keep this first extrusion under tension, so that any strains which might have been retained from the extrusion operation have little opportunity to be relieved. When the cable is unreel, this releases strains if any are present and there could be a conductor movement disproportionate to dielectric movement which might show up only in localized areas. To detect this possible trouble area, the "sweep test" may be used.

As is seen from the preceding explanation, there are possible problems arising in the manufacture of coaxial cable. Some physical problems may lead to electronic problems. For these reasons, manufacturers are constantly improving process controls so that the finished cable will meet the highest standards.

The manufacture of coaxial cable is an exacting process and the very sophisticated application to which it is put, demands the highest quality.

Coaxial cable is probably the most versatile type of cable in existence today. Its development was one of the truly great milestones in the science of long-distance communication as well as transmission of highly complex signals within a relatively simple cable.

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